

SOUTH PRODUCTION NOTES

November 18, 2014
Midnight Shift

BASF EMPLOYEES
25 Last Recordable
505 Last Lost Time

#1 MED / AL-4190:

Running- continue

Midnight shift: Running midnight shift. Will stop when 5 bags made

Day shift:

Afternoon shift:

#1 RC / SI-1624:

Calciner dam (5") has been installed. Advise Kristen with results as the calciner crown temps were raised to 930 per Kristen's instructions.

Midnight Shift: Per Kristen, the calciner was lowered to 910 degrees and we will feed again on night shift. Started feed and got material that was light pink in color. SA ran early on shift and was upper 70's. New surface area now at 88 after bumping up feed rate to around 312 lbs/hr. Notify Kristen Kaput this morning.

Day shift:

Afternoon shift:

Exhaust to F1

#2 MED line / Cu-0860:

Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch. Dry ice is due in Tuesday morning. Lot 486 NOT in pass yet, Bodmann to advised in the morning.

Midnight shift: On Hold – no dry ice until delivery on Tuesday

Day Shift:

Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available

Midnight shift: Continue

Day Shift:

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

We are making Batches to empty Station 2, Once empty station will be cleaned on Midnight shift and ready for install of new cutter. Area will probably need cleaned for Hot work. The cutter will be installed on station 2 of line 3 Tuesday, so this will need to be emptied and cleaned.

Midnight shift: Running until station #2 is empty enough (late afternoon shift). Will clean station for bag cutter install on Tuesday (cleaning done).

Day Shift: Hold.

Afternoon Shift:

#3 RC / D-1708:

Continue. If calciner has issues and we cannot calcine, contact GL for information on whether to run MED line. Fines drums were accumulating a lot of fines and large pieces. Per John Bodmann's instructions, changed the fines screen from .084 x ¼ to .065 x ¼. Monitor fines and advise John.

Midnight shift: Continue

Day shift:

Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.

Midnight shift: Continue...running out of feed due to pfadler issues with motor. Please watch monitor feed hopper closely so we do not NOx the department.

NOTE: there are two drums that may be underfired as the syntron kicked out overnight and batch temps dropped. Justin Quach will need to evaluate and determine if re-firing needed for the two drums.

Day Shift:

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Make sure to get your surface areas!

Keep an eye on the discharge end.

FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.

Midnight Shift: Continue

Day shift:

Afternoon shift:

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Running. Use Auto Sampler for bags 32 oz and a 16 oz grab.

Midnight shift: Continued. Buggies were all filled middle of midnight shift.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue

Midnight Shift: Monitor and make tank as necessary. Shirmer will be looking at 6 tank dike drain pipe leak...will need to pump out the dike area under the tank.

Day Shift:

Afternoon shift:

New Pfaudler / D 5253

Midnight batch (early Monday) on hold (pfaudler stopped rotating, work order submitted). Drum set up for drainage- see revised batch sheet.

Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled for D-0756.

Midnight shift: Midnight batch is still in pfaudler, work order submitted to have maintenance look at main motor. The batch will need to drain and drop, but currently stuck out of position. Pfaudler down till Tuesday morning when Geredco will look at it.

Day shift:

Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches. Keep an eye on vacuum.

Midnight Shift: No batch on midnight, all buggies were filled and operator will need to vacuum check the Pfaudler (late afternoon batch was on drain and the lid was also leaking down to the hopper). Picture of leaking area sent to Mike V, will need to verify If lid can be tightened, or if lid needs to be resealed.

Day Shift:

Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY - **Use one buggy!!**
Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled.

Midnight Shift: Waiting on feed

Day shift:

Afternoon Shift:

PK Blender/AI 3915:

Pill mix (no re-blends, making fresh material) Making batches when able. New Screener is running.

Midnight Shift: Will make pill mix day shift

Day shift:

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

Tower 3/ Cu 0860:

Cleaning for Cu-0860

Midnight Shift: Continue

Day shift:

Afternoon shift:

Tower 6 / Cu 0860:

Continue.

Midnight Shift: Continue

Day shift:

Afternoon shift:

North Screener / Cu 0860:

Continue to run.

Midnight shift: Continue, around 6 totes to screen

Day shift:

Afternoon shift:

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.

Midnight shift: Continue, around 11 totes to screen

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / AI-3915 T 5/32:

Running, when able.

Midnight shift: Continue

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / AI-3915 T 5/32:

Running, when able.

Midnight shift: Continue

Day Shift:

Afternoon shift:

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki

Midnight shift: Running. Re using the V 2010 drums.

Day Shift: Continued.

Afternoon shift:

TK #4 / Cu 0203:

Plan on starting Wednesday, day shift 11/19/14. Need to clean Screener and oversided and fines drums. Stagers to be reused, but they need cleaned.

Midnight shift: Continue, planning to load kiln Wednesday

Day Shift:

Afternoon shift:

Harrop Kiln / AI 3920:

Switch over to 3920- 90 min Cart

Midnight shift: Continue AI 3920

Day Shift:

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Running— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: Continue

Day shift:

Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tableting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums